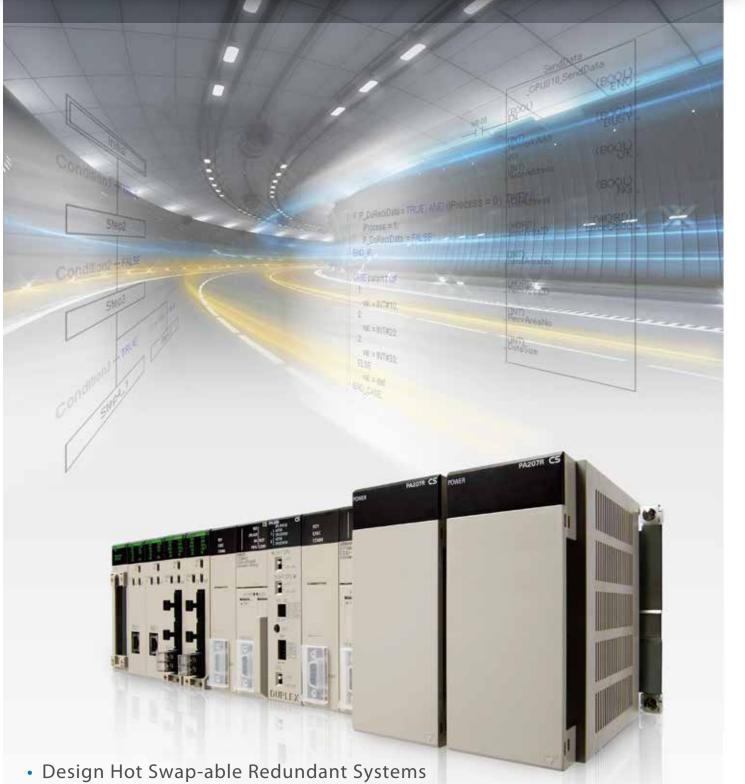
# OMRON

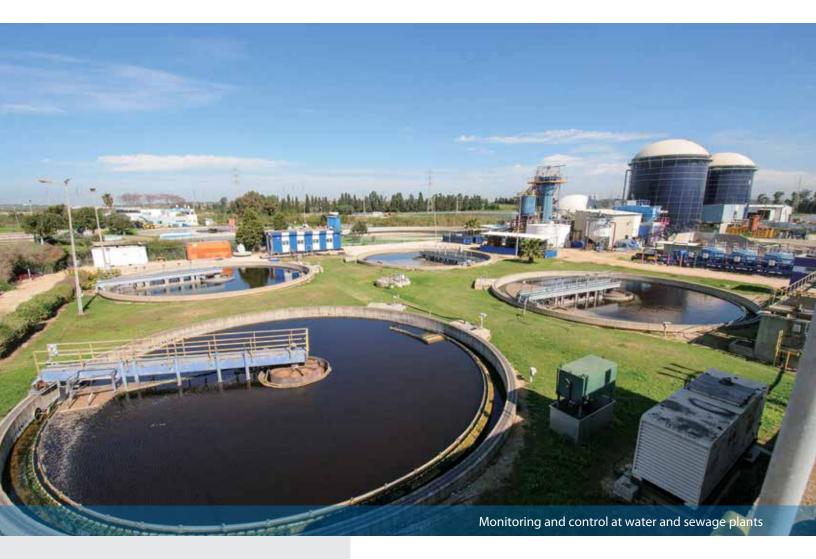
# Programmable Controller

# CS1D Duplex System



- besign not swap-able Redundant Systems
- Improve development productivity with FB, ST, and SFC

# CS1D brings greater development productivity and reliability to systems requir



### Avoid loss and manage outcomes

• 24/7/365 operation is required.

• Recovery costs are high in case of system failure.

• Environmental risks or material losses can be incurred.

In systems like these that demand high reliability, it is important to implement risk management to prepare for possible problems.

# Omron offers advanced duplex PLC for risk management in your system

Adding redundancy in the system is an effective step to reduce risk. In order to meet customers' needs for system reliability, Omron has packed its proven duplex PLC technology into the CS Series, providing highly reliable PLC systems.

The advanced CS1D Duplex System supports the IEC 61131-3 programming languages, ST and SFC. You can flexibly combine different languages. FBs allow you to reuse and share programs, which will help improve development productivity.

In addition, the high-capacity CPU unit provides sufficient program capacity (400K steps) and data memory (832K words) and offers a flexible environment that supports structured and modular programming.

# ing redundancy







# Flexible configuration to suit your system requirements

### Choose the level of redundancy needed

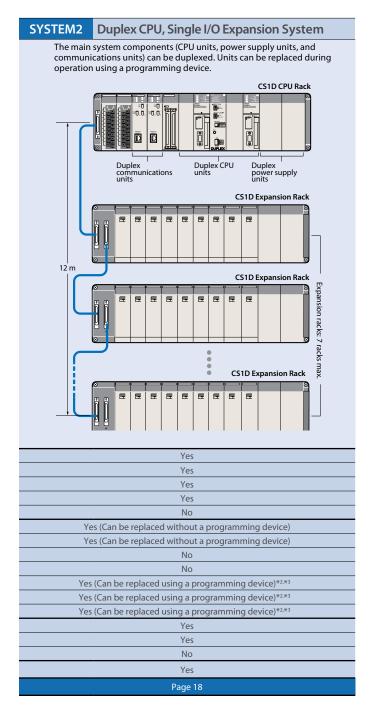
Omron offers a diverse range of duplex system configurations to match your system requirements. In addition to dual CPU units and power supply units, you can use dual communications units (Controller Link or Ethernet) and expansion cables.

Configuration Unit that can be duplexed Power supply unit Communications Controller Link (Optical ring) Init that can be duplexed Power supply unit Power su	System name			SYSTEM1 Duplex CPU, Dual I/O Expansion System
Unit that can be duplexed       Power supply unit       Controller Link (Optical ring)       Yes         unit       Ethernet       Yes         Expansion cable       Yes         Expansion cable       Yes         Power supply unit       Yes (Can be replaced without a programming device)         Power supply unit       Yes (Can be replaced without a programming device)         Power supply unit       Yes (Can be replaced without a programming device)         Power supply unit       Yes (Can be replaced without a programming device)         Voltex unit       Yes (Can be replaced without a programming device)         Voltex unit       Yes (Can be replaced without a programming device)***         Yes (Can be replaced without a programming device)***       Yes (Can be replaced without a programming device)***         Special I/O unit       Yes (Can be replaced without a programming device)***         Yes (Can be replaced without a programming device)***       Yes (Can be replaced without a programming device)***         Adding unit or backplane       Yes       Yes         Long-distance expansion system       Yes       Yes         No       No	Configuration			expansion systems are also duplexed. This fully duplexed system offers superior redundancy and maintainability. CSID CPU Rack
Unit that can be duplexed       Communications unit       Controller Link (Optical ring)       Yes         Expansion cable       Yes       Yes         Expansion cable       Power supply unit       Yes (Can be replaced without a programming device)         Power supply unit       Power supply unit       Yes (Can be replaced without a programming device)         Duplex unit       V/O expansion unit       Yes (Can be replaced without a programming device)         Ves (Can be replaced without a programming device)       Yes (Can be replaced without a programming device)         Ves (Can be replaced without a programming device)       Yes (Can be replaced without a programming device)***         Special I/O unit       Yes (Can be replaced without a programming device)***         Adding unit or backplane       Basic I/O unit         Expansion backplane       Yes         Long-distance expusion system       No		CPU unit		Yes
duplexed       Communications unit       Controller Link (Optical ring)       Yes         init       Ethernet       Yes         Expansion cable       Yes         Expansion cable       Yes         Power supply unit       Yes (Can be replaced without a programming device)         Duplex unit       Yes (Can be replaced without a programming device)         Duplex unit       Yes (Can be replaced without a programming device)         I/O expansion unit       Yes (Can be replaced without a programming device)         Basic I/O unit       Yes (Can be replaced without a programming device)         Yes (Can be replaced without a programming device)       Yes (Can be replaced without a programming device)         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**         Yes (Can be replaced without a programming device)**       Yes (Can be replaced without a programming device)**		Power supply unit		Yes
Unit       Ethernet       Yes         Expansion cable       Yes         Expansion cable       Yes         Power supply unit       Yes (Can be replaced without a programming device)         Duplex unit       Yes (Can be replaced without a programming device)         Ves (Can be replaced without a programming device)       Yes (Can be replaced without a programming device)         Ves (Can be replaced without a programming device)*1       Yes (Can be replaced without a programming device)*1         during power       Special I/O unit       Yes (Can be replaced without a programming device)*1         supply       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Adding unit or backplane       Basic I/O unit       Yes         Long-distance expansion system       Special I/O unit       Yes         Long-distance expansion system       No       No				Yes
Replacing or adding unit during power supply               CPU unit               Power supply unit             Duplex unit               Yes (Can be replaced without a programming device)               Yes (Can be replaced without a programming device)               Yes (Can be replaced without a programming device)               Yes (Can be replaced without a programming device)          adding unit during power supply              Basic I/O unit             Special I/O unit             CPU bus unit             CPU bus unit             CPU bus unit             Special I/O unit             Special I/O unit             Special I/O unit             Yes (Can be replaced without a programming device)*1             Yes             Yes			Ethernet	Yes
Replacing or adding unit during power supply unit       Power supply unit       Yes (Can be replaced without a programming device)         Mading unit during power supply       I/O expansion unit       Basic I/O unit       Yes (Can be replaced without a programming device)         Adding unit or backplane       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Long-distance expansion system       Basic I/O unit       Yes (Can be replaced without a programming device)*1         No       Yes (Can be replaced without a programming device)*1         No       Yes (Can be replaced without a programming device)*1	adding unit during power			Yes
Replacing or adding unit during power supply       Replacing unit       I/O expansion unit       Yes (Can be replaced without a programming device)         Adding unit or backplane       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Adding unit or backplane       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Long-distance expansion system       Special I/O unit       Yes         Long-distance expansion system       No		Replacing unit		Yes (Can be replaced without a programming device)
Replacing or adding unit during power supply       Replacing unit adding unit during power supply       I/O expansion unit Basic I/O unit       Yes (Can be replaced without a programming device)*1         Adding unit or backplane       Basic I/O unit Special I/O unit       Yes (Can be replaced without a programming device)*1         Long-distance expansion system       Basic I/O unit Special I/O unit       Yes         Long-distance expansion system       No				Yes (Can be replaced without a programming device)
adding unit during power supply       Basic I/O unit       Special I/O unit       Yes (Can be replaced without a programming device)*1         Adding unit or backplane       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Long-distance expansion system       Basic I/O unit       Yes         No       No			Duplex unit	Yes (Can be replaced without a programming device)
during power supply     Special I/O unit     Yes (Can be replaced without a programming device)*1       Adding unit or backplane     Basic I/O unit     Yes (Can be replaced without a programming device)*1       Long-distance expansion system     Basic I/O unit     Yes       No     No			I/O expansion unit	Yes (Can be replaced without a programming device)
during power supply       Special I/O unit       Yes (Can be replaced without a programming device)*1         Adding unit or backplane       Basic I/O unit       Yes (Can be replaced without a programming device)*1         Long-distance expansion system       Expansion backplane       Yes         Due it       Yes       Yes         No       No       Yes				Yes (Can be replaced without a programming device)*1
Supply     CPU bus unit     Yes (Can be replaced without a programming device)*1       Adding unit or backplane     Basic I/O unit     Yes       Long-distance expansion system     Expansion backplane     Yes       Due it     Yes     Yes				
Basic I/O unit     Yes       Special I/O unit     Yes       Expansion backplane     Yes       Long-distance expansion system     Yes       No     No				
Adding unit or backplane     Special I/O unit     Yes       Long-distance expansion system     Yes       Dub ill     No			Basic I/O unit	
Dackplane     Tes       Expansion backplane     Yes       No     No				
Long-distance expansion system No				
NO NO	Long-distance ex	pansion system		
Details Page 14		sansion system		
	Details			Page 14

\*1. Enable the Removal/Addition of Units without a Programming Device function in the PLC Setup.

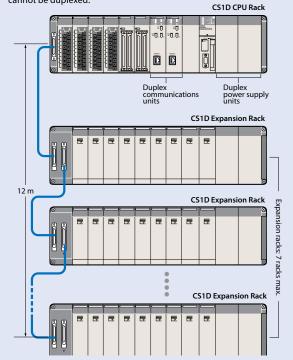
\*2. The unit must be version 1.2 or later.

\*3. Enable the Unit Removal without a Programming Device function in the PLC Setup to remove the unit without a programming device.



### SYSTEM3 Single CPU System

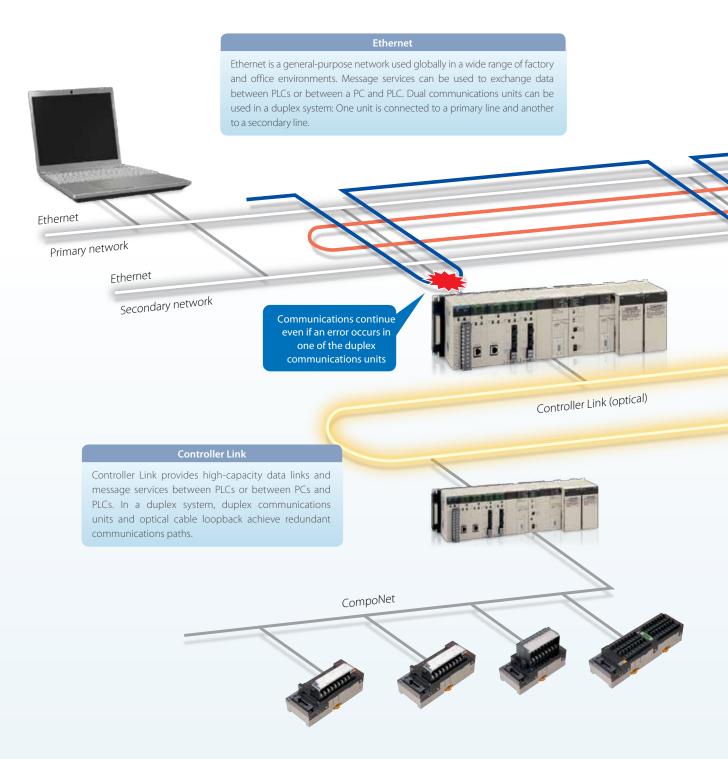
This system is ideal when you want to improve network redundancy and replace a power supply unit or other units online. The CPU unit cannot be duplexed.



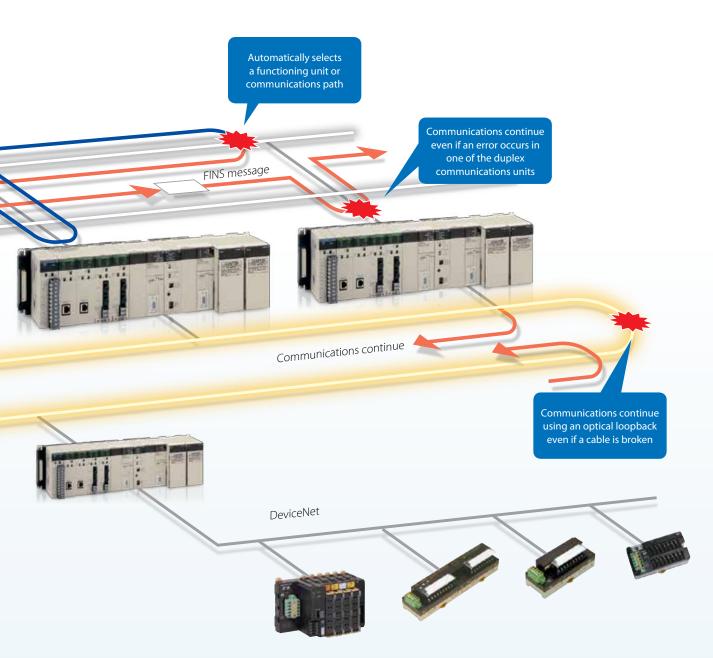
No				
Yes				
Yes				
Yes				
No				
No				
Yes (Can be replaced without a programming device)				
No				
No				
Yes (Can be replaced using a programming device)				
Yes (Can be replaced using a programming device)				
Yes (Can be replaced using a programming device)				
No				
No				
No				
Yes				
Page 24				

# Supports a variety of network configurations

Redundant communications can be created via Ethernet and Controller Link which is widely used in FA applications. A variety of networks are available at the I/O level, including open networks DeviceNet and CompoNet with a proven track record in the CS1 Series.



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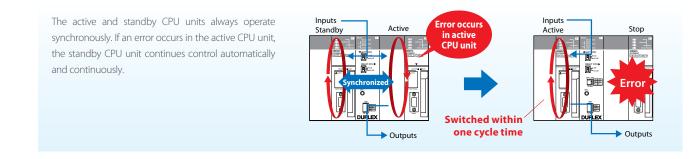


# Easy installation and operation of reliable systems

### Easy duplexing of CPU units

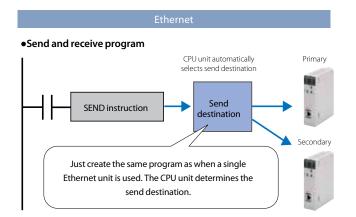
All programs and data in the active CPU unit are automatically transferred to the standby CPU unit to synchronize them between CPU units. This eliminates the need to select synchronized data or transfer individually.

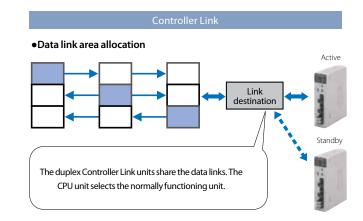
When an error occurs in the active CPU unit, the standby CPU unit takes over control immediately (within one cycle time).



### Easy duplexing of communications units

The CPU unit automatically selects the normally functioning communications unit. There is no need for complex programming to switch when an error occurs or special data link area for duplexing.





## Easy duplexing of power supply units

A duplex power supply system can be configured with two power supply units connected to a CPU rack, expansion rack, or long-distance expansion rack, which prevents the system from going down due to a power supply unit error.

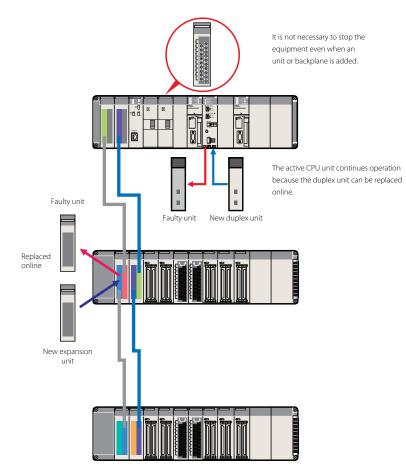
A power supply unit that malfunctions can be identified by flags in the AR Area of the CPU unit.

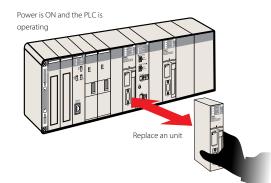
### Hot swap modules while powered

The CPU unit, power supply unit, duplex unit, basic I/O unit, and special I/O unit can be replaced during operation. In addition, cable disconnections are monitored, so failures can be located easily.

# Remove or add units without using a programming device

The duplex CPU, dual I/O expansion system does not require special software or an HMI to replace units online.





### Automatic recovery to duplex operation

After the standby CPU unit becomes active, the stopped CPU unit can be restarted without the need for manipulation by operators and automatically returned to duplex operation.

The period during which only a single CPU unit operates is shortened, maintaining duplex operation to prepare for errors.

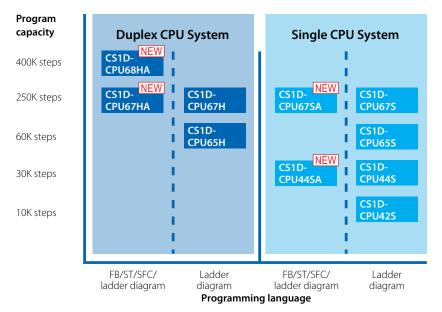
(Setting in PLC Setup is required. When hardware breaks down, the CPU unit is not returned to duplex operation after restart. The unit needs to be replaced.)

# Improve development productivity

# CPU unit with a large program capacity of 400K steps for structured and modular programming

Omron offers 10 models of CPU units to suit a variety of purposes and applications, from small- to large-scale systems. By combining I/O units and special units with any CPU unit, you can configure a lean and efficient system.

The CS1D-CPU68HA has a user memory capacity of 400K steps and 25 Extended Data Memory banks. The total memory capacity is 5 MB including user program, data memory, and comment memory. It has sufficient capacity to provide flexibility in structured and modular programming and to be used for larger systems.

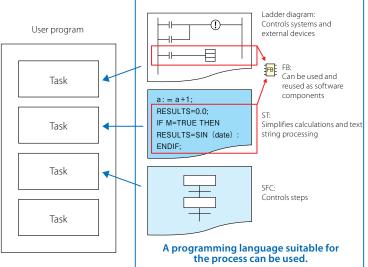


### Improve development productivity by reusing and sharing programs **NEW**

The CPU unit supports the IEC 61131-3 programming languages: ladder diagram, ST, and SFC. FBs allow you to reuse and share programs, which will improve programming efficiency.

The programs in these languages and using FBs have a higher visibility than conventional ladder programs, making modification and maintenance quicker and easier. FBs, ST, and SFC can be used with the CS1D-CPU HA Duplex CPU System CPU Unit and CS1D-CPU SSTEM CPU Unit.

(ST: Structured Text, FB: Function Block, SFC: Sequential Function Chart)



### Reuse software assets **NEW**

The CX-One software can be used even when the CS Series is used together with the CJ Series. Programs and data are compatible with each other, making reuse easier. The specifications of FB and ST supported by the CS1D-CPUILIA and CS1D-CPUILIA are compatible with those supported by the CS1H/G and CJ2 Series.

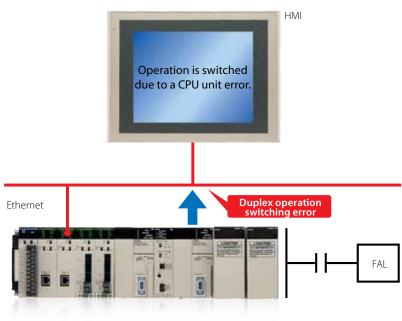


### Units common to all CS Series

The same I/O units and special units can be used in both the CS1D Duplex System and CS1H/G. This enables parts required for repair and maintenance to be shared between systems, reducing the number of spare parts.

## Verify errors on physical devices

The error check (FAL and FALS) instructions can be used to simulate errors. You can verify the behavior of the HMI and other devices for each error state of the duplex CPU units.





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