

December, 2022 | V 1.0

HMI Troubleshooting series

Т ЕОО9-Е

Calibrate touch screen for

PA2/PK2/PT2/IT4/PM2/

SPK2/SPT2/SIT4/SPM2



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Description:

On the 2nd generation HMI, when the touch screen malfunction, it's possible that the

parameters are damaged.

There are two solutions to resolve the problem.

A. Upgrade the BIOS (System Loader: V2.1.8.00)→The solution can be done at Cermate only.

System Loader English 中文 (驚體) 中文 (简体)				
General	Update from File			
Touch Panel				
Format Disk C	Run			
H/W Information				

B. Go to the HMI hardware BIOS system, clear the parameters, and calibrate the touch screen.

Please see the following SOP as sown below.

Steps:

- 1. Clear system parameters, including the touch function.
- Turn off the power. Press the center-right of the touch screen, then turn on the power and keep pressing for about 10 seconds until hearing a beep sound from the HMI.
 After entering the touch calibration screen, the system will automatically clear the touch parameters and then return to the System loader.





+	System Loader		
	General	Update from File	
	Touch Panel		
	Format Disk C	Run	
	H/W Information		
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- 2. Touch calibration:
- Turn off the power again. Press the center-top of the touch screen, then turn on the power and keep pressing the center for about 10 seconds until hearing a beep sound from the HMI.



- Calibrate borders: Enter the touch calibration system to adjust the touch screen. Press every point for at least 2 seconds with sequence accordingly.
 - 1 Please tap the Left-Top point

+ Please tap the Left-Top point				
	PanelMaster			

② Please tap the Left- Bottom point

		_
+ Please tap the Left-Bottom point		
	PanelMaster	

③ Please tap the Right-Bottom point

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	Please tap the Right-Bottom point +				
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(4) Please tap the Right-Top point

			Please tap the Right-Top point 🛶 🕇	
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• Calibrate touch function: After finishing calibrating borders, the system will show the





Touch the screen (any area) to see the Panel Setup screen.

¥	Pane	l Setup	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)
General	Link 1	Copy AP to HMI	IDCS
Touch Panel	Link 2	Copy AP to File	Update from File
Set Time/Date		Copy File	Clear Recorded Data
		Delete File	
		Format Disk C	Run
H-W Information	LAN Printer Address	FTP, VNC, Email, NTP, Operation Lock	
and the	Panal	Mastar	

Press the "touch panel" to calibrate the touch function.





Click on the center point for 1 second



Click on the left-top point for 1 second



Click on the left-bottom point for 1 second



Click on the right-bottom point for 1 second



Click on the right-top point for 1 second



Click the OK button in the lower left corner



Click the OK button in the upper right corner

	Redo				
		ok			
PanelMaster					

Finally, click the center OK button to complete the touch calibration.



Technical Support Information

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